

SONNENSCHEIN LITHIUM

INDUSTRIAL BATTERIES / MOTIVE POWER



SONNENSCHEIN LITHIUM FEATURES AND TECHNOLOGY

The Intelligent Energy Source Maximizing Your Productivity

GNB's traction batteries based on Lithium-ion technology are always a perfect fit for the application because Sonnenschein Lithium stands for customized batteries taking advantage of the latest development in cell chemistry.

The modular architecture of the Sonnenschein Lithium battery system allows GNB to retrofit practically all existing tray designs and to customize new battery designs for fully integrated battery solutions.

Typical applications: Material handling where battery change is necessary with lead-acid technology, fast charge applications like AGV which are in service 24/7 and demanding applications with very high energy throughput.

Advantages Over Conventional Traction Batteries

- Maximum uptime
- · Minimized charging time
- · No water refilling required
- · Superior cycle life





CHOOSE THE EXPERT!

More than

Successfully accomplished Sonnenschein Lithium projects in Europe

- Application experts fitting lead and lithium battery solutions for every need
- Extensive Sales, Consulting and Service network across Europe
- More than batteries chargers, fleet management, accessories and service from one hand

LITHIUM TECHNOLOGY

Lithium Technology Combines High Performance With "Install & Forget"



High cycle life



Ultra-fast charging and frequent opportunity charging



No gas emission



High energy density



24/7 applications & Multi-shift



Maintenance-free during the whole service life

SONNENSCHEIN LITHIUM **TOTAL COST OF OWNERSHIP**

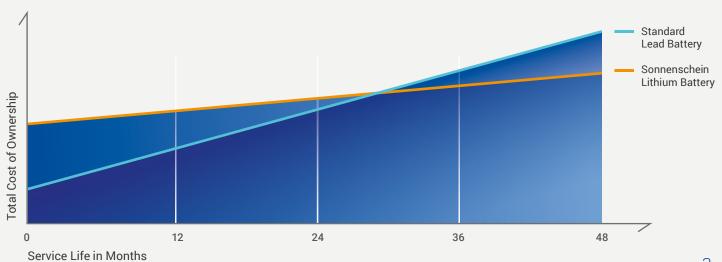


There Are Many Elements That Contribute To The Low TCO Of Lithium-Ion Batteries

- · Longer operating times maximum autonomy
- Fast recharge and opportunity charging avoiding battery changes
- Maintenance-free no infrastructure for water refilling needed
- · Highly efficient saves energy costs
- Real-time data improves fleet management



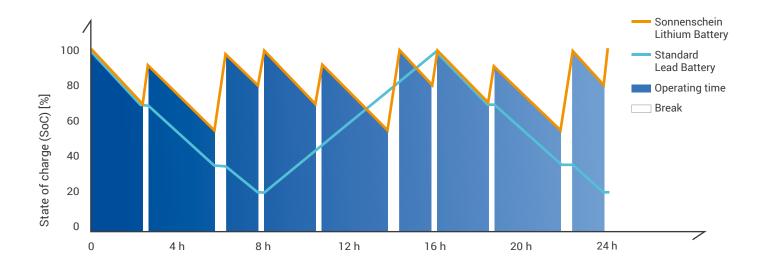
Lithium vs. Lead In High Intensity Operation



SONNENSCHEIN LITHIUM

MAXIMUM PRODUCTIVITY

Driving profile in 24/7





No Need For Battery Changing

Thanks to the fast charge and opportunity charge capability of Sonnenschein Lithium there is no longer any need to change batteries. Avoiding downtime increases directly operational efficiency and reduces costs. Furthermore the removal of spare batteries means reduction of the battery fleet size, less chargers and no battery exchange equipment resulting in more space for core business.



Maintenance-Free

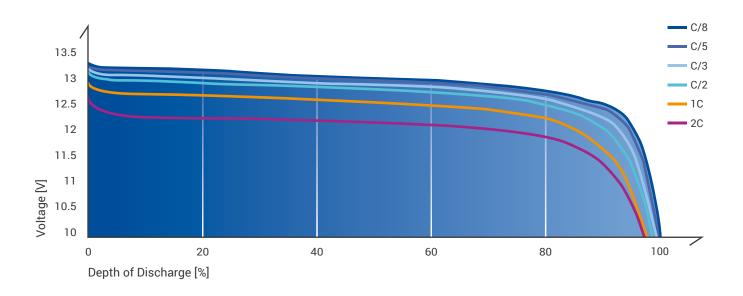
The GNB Sonnenschein Lithium system is a maintenance free solution. There is no need for water filling which greatly decreases your operating costs and increases your vehicle availability.



SONNENSCHEIN LITHIUM HIGH POWER AND EFFICIENCY



Sonnenschein Lithium voltage profiles at various discharge rates





Extremely Stable Voltage Level

The Sonnenschein Lithium solution maintains a very stable voltage profile even under high discharge conditions. This ensures that in a demanding environment the Sonnenschein Lithium battery delivers significantly more energy than conventional batteries. This means that smaller capacity Lithium batteries can provide the same usable energy as lead batteries with higher nominal capacity.



Charge Efficiency

The Sonnenschein Lithium solution has an extremely high ampere hour charge efficiency of greater than 98%. This means that more of the energy which was paid for is used to move your goods and less energy is wasted in overcharge which, in consequence, lowers costs and reduces your CO₂ footprint.

The battery performs particularly well with recuperation systems. Energy recovery and charge acceptance is high making the entire system more efficient and the running costs lower.



SONNENSCHEIN LITHIUM

BATTERY MANAGEMENT SYSTEM

Features

- Ensuring operational safety by monitoring and managing system parameters such as voltage, current and temperature
- Maximizing operational performance and delivered capacity through controlled balancing
- Control of the GNB Lithium Charger, ensuring the fastest and safest charge possible
- Accurate state of charge calculation using algorithms developed over many years
- Managing the communication of data between the modules via an internal communication bus
- Operation of thermal management systems (if required)
- GNB's Battery Management System can fully integrate and communicate with the vehicle (optional)

Accessories



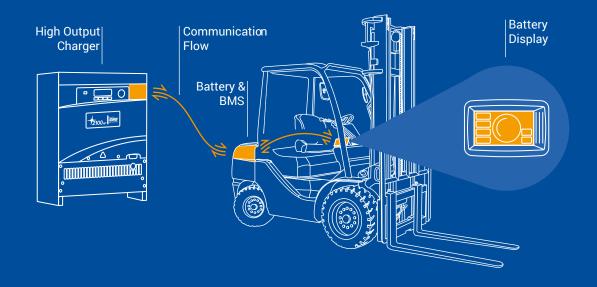
HC- / LC-Logger (optional)
The ideal complement to the Battery
Managment System in order to record data



Display (optional)The Opus Display provides the most important information at one glance

COMMUNICATION FLOW

Fully Integrated Sonnenschein Lithium System



SONNENSCHEIN LITHIUM TRAY BATTERIES



GNB offers an extensive range of tray batteries based on the modular Sonnenschein Lithium System which allows to build DIN batteries (see examples below) as well as customized (fully integrated) battery solutions. GNB's Lithium-ion batteries are suitable for all classes of industrial trucks (I, II and III), from the warehouse pedestrian and the order picker up to the counterbalance trucks.

| TRADITIONAL VOLTAGE | NOMINAL VOLTAGE | CAPACITY [AH] | ENERGY CONTENT [KWH] | CONSTANT DISCHARGE CURRENT [A] | PEAK DISCHARGE CURRENT [A] |
|------------------------|--------------------|------------------|-------------------------|-----------------------------------|-------------------------------|
| 24 | 25.6 | 80 | 2.0 | 160 | 240 |
| | | 110 | 2.8 | 220 | 420 |
| | | 120 | 3.1 | 240 | 360 |
| | | 138 | 3.5 | 280 | 420 |
| | | 165 | 4.2 | 330 | 630 |
| | | 207 | 5.3 | 420 | 630 |
| | | 220 | 5.6 | 440 | 840 |
| | | 276 | 7.1 | 560 | 840 |
| | | 330 | 8.4 | 660 | 1260 |
| | | 345 | 8.8 | 700 | 1050 |
| | | 385 414 | 9.9 | 770 840 | 1470 |
| | | | 10.6 | | 1260 |
| 36 | 38,4 | 440 | 11.3 | 880 | 1680 |
| | | 80 | 3.1 | 160 | 240 |
| | | 110 138 | 4.2 5.3 | 150 150 | 300 300 |
| | | | | | |
| | | 220 | 8.4 | 300 | 600 |
| | | 276 | 10.6 | 300 | 600 |
| | | 330 414 | 12.7 15.9 | 300 450 | 600 900 |
| | | | | | |
| 48 | 51.2 | 440 110 | 16.9 5.6 | 600 220 | 1200 420 |
| | | | | 280 | |
| | | 138 165 | 7.1 8.4 | 330 | 420 |
| | | 207 | 10.6 | 420 | 630 630 |
| | | 220 | 11.3 | 440 | 840 |
| | | 276 | 14.1 | 560 | 840 |
| | | 330 | 16.9 | 660 | 1260 |
| | | 345 | 17.7 | 700 | 1050 |
| | | 385 | 19.7 | 770 | 1470 |
| | | 414 | 21.2 | 840 | 1260 |
| | | 440 | 22.5 | 880 | 1680 |
| | | 483 | 24.7 | 980 | 1470 |
| | | 495 | 25.3 | 990 | 1890 |
| | | 552 | 28.3 | 1120 | 1680 |
| | | 110 | 8.4 | 220 | 420 |
| 80 | 76.8 | 138 | 10.6 | 280 | 420 |
| | | 165 | 12.7 | 330 | 630 |
| | | 207 | 15.9 | 420 | 630 |
| | | 220 | 16.9 | 440 | 840 |
| | | 276 | 21.2 | 560 | 840 |
| | | 330 | 25.3 | 660 | 1260 |
| | | 414 | 31.8 | 840 | 1260 |
| | | 440 | 33.8 | 880 | 1680 |
| | | 483 | 37.1 | 980 | 1470 |
| | | 495 | 38.0 | 990 | 1890 |
| | | 550 | 42.2 | 1120 | 1680 |
| | | 552 | 42.4 | 1100 | 2100 |
| | | 605 | 46.5 | 1210 | 2310 |
| | | 660 | 50.7 | 1320 | 2520 |
| | | 690 | 53.0 | 1400 | 2100 |
| | | 759 | 58.3 | 1540 | 2310 |
| | | 828 | 63.6 | 1680 | 2520 |
| | | 897 | 68.9 | 1820 | 2730 |
| | | 966 | 74.2 | 1960 | 2940 |
| | | | | | |



Exide Technologies, with operations in more than 80 countries and more than 120 years of experience, is one of the world's largest producers and recyclers of lead-acid batteries. The company develops state-of-the-art energy storage solutions for the automotive and industrial market. Leading car, truck and lift truck manufacturers trust in Exide Technologies as an original equipment supplier. Exide also serves the aftermarket through a portfolio of successful and well-known brands.

Exide Transportation manufactures batteries for light and commercial vehicles, as well as agricultural and marine leisure applications. Industrial markets – under the division **GNB Industrial Power** – include efficient energy storage solutions for motive power applications such as lift trucks, cleaning machines and other commercial electrical vehicles, and network power applications such as telecommunications systems, renewables, and uninterruptible power supply (UPS).

Exide's engineers have always been at the forefront of bringing important innovations to the industry. Exide's ISO/TS-certified manufacturing facilities ensure that customers receive products that are produced with maximum efficiency and fulfill the highest quality standards, while minimizing impact on the environment.

